

Innovative Epoxy Curing Agent

# Gaskamine 240

*No VOC / Ready to Use*

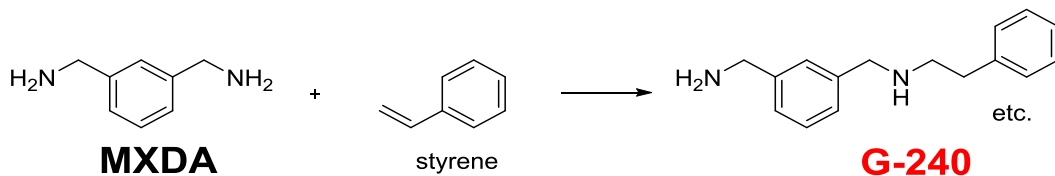
Modified Polyamine Hardener



## G-240 Advantages

- **No VOC & Low Viscosity**
- **Long Pot Life but Fast Cure**
- **No Blushing** (Good Water & Chemical Resistance)
- **Excellent Chemical Resistance**

## Ready to Use Hardener



Marine Coatings



Industrial Adhesives



Pipeline Coatings



Flooring

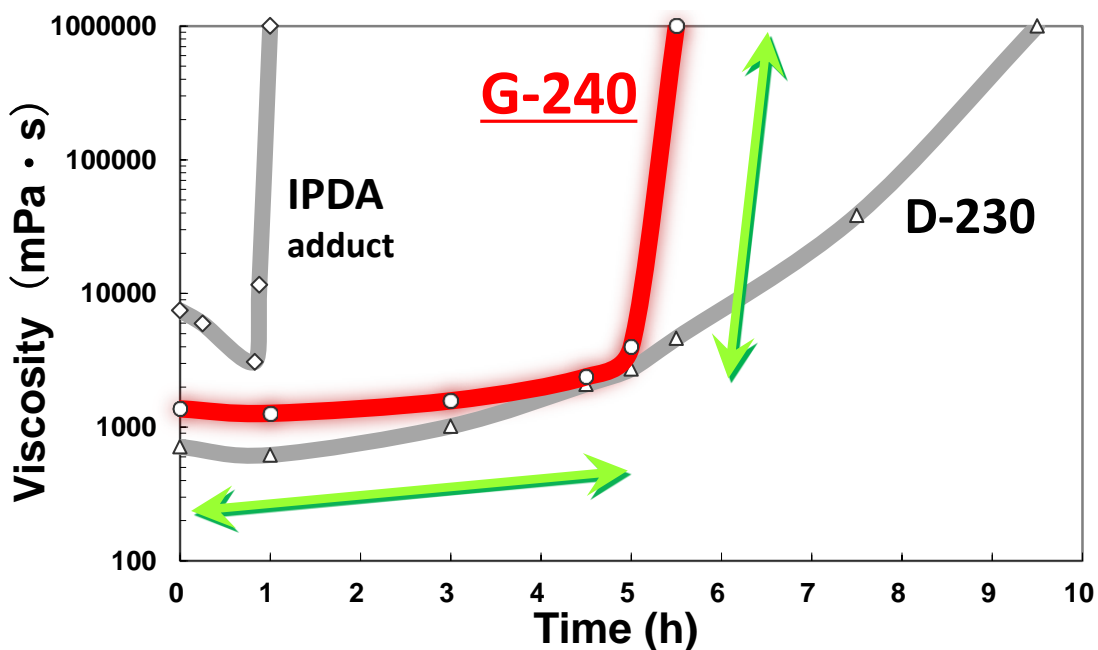
## No VOC & Low Viscosity

**No VOCs =  
Eco-Friendly &  
Safer working  
Conditions**



## Long Pot Life & Fast Cure

- **Long Pot Life & Low Viscosity** ⇒ *Easy Handling*
- **Fast Cure** ⇒ *Time Saving*



Curing Condition: 23°C, 50%RH Scale: 300 g

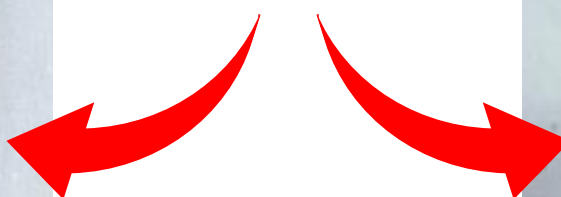
# No Blushing: Good water and chemical resistance

| Hardener            | Water              | 10wt% NaOH aq. | 10wt% Sulfuric Acid |
|---------------------|--------------------|----------------|---------------------|
| <b><u>G-240</u></b> | ★★★★★<br>Excellent | ★★★★<br>Good   | ★★★★<br>Good        |
| IPDA Adduct         | ★★★<br>Good        | ★★<br>Fair     | ★<br>Poor           |
| D-230<br>Jeffamine  | ★<br>Poor          | ★★★<br>Good    | ★<br>Poor           |

Epoxy Resin: BisphenolA Type(jER828) Curing Condition: 23°C, 1 week



## 5wt% Salt Spray



Test Piece: SPCC-SD PB-N144  
(Zinc phosphate-treated steel plate)  
Curing Condition: 23°C, 50%RH, 2 weeks

## Contact Information

<http://www.aromaticchemicals.com/>

### Japan

Mitsubishi Gas Chemical Co., Inc.

Phone: +81-3-3283-4754

E-Mail: [mxda@mgc.co.jp](mailto:mxda@mgc.co.jp)

### Europe

Mitsubishi Gas Chemical Europe GmbH

Phone: +49-211-363 080

E-Mail: [contact@mgc-europe.de](mailto:contact@mgc-europe.de)

### Singapore

Mitsubishi Gas Chemical Singapore Pte. Ltd.

Phone: +65-6224-0059

E-Mail: [contact@mgcs.com.sg](mailto:contact@mgcs.com.sg)

### China

Shanghai Ryoyo Trading Co., Ltd.

Phone: +86-21-5228-0585

E-Mail: [gejing@ryoyotrading.com](mailto:gejing@ryoyotrading.com)

### USA

Mitsubishi Gas Chemical America, Inc.

Phone: +1-212-687-9030

E-Mail: [contact@mgc-a.com](mailto:contact@mgc-a.com)

### Thailand

MGC Trading Thailand Ltd.

Phone: +66-2-670-3417

E-Mail: [contact@mgc.co.th](mailto:contact@mgc.co.th)